

## Investigation Report for Bursting of CBMP 6CB-0005-000

CONTROL No:	IRF - 0030			REJECT PERCENTAGE:	2.31%
REJECT QTY:	15	LOT QTY:	650		

DIRECT CAUSE	W1	The factor that caused bursting is the brittle materials and Slitter Big creasing roller hit the center of grain direction.
	W2	Because only 15pcs out of 650pcs lot qty are affected.
	W3	Because once the materials is brittle and Slitter creasing roller hit the center of grain direction it will cause bursting of cracking of kraft liner. Its usually experienced in the Slitter process during along grain direction creasing process

### PRODUCTION ACTION PLAN

CORRECTIVE ACTION	Orient this Slitter Operator regarding this matter and remind the them to adjustment of creasing roller pressure upon detection if encounter bursting.	PIC:	Operator	TARGET DATE:	241205
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